REAM PT. 64 TO 1.250 +.002 -.000
AFTER WELDING

BURNISH PT. 68 TO 1.003 +.002 -.000
AFTER WELDING

64
68
111

112
(18) 7/16 HOLES
3
3
1
6
3
3
1 1/2
3/4 R
8
01
3/8 R.
9
1/4

139
1/16 THK.
7/16 HOLE
6
4 1/2
3 1/4
3 1/4
(2) 7/16 HOLES

140
1/16 THK.
C=11 1/4

141
1/16 THK.
C=13 1/4

LOCATE AT ASM.
9/16 HOLE
C
2
3/4
7/16 HOLE

0
6
6 1/4
9 3/4
10 3/4

C
D
E
F
H
FOLD
3
2
1

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